Comprehensive PIC-MCC model for planar sputtering magnetron discharges

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Fluid (hybrid) description:

Heavy assumptions about:

- Transport coefficients
- •Electron and ion temperature

Not necessarily valid at low pressures

Complicated equations when magnetic field is not constant

No assumption are needed Based on first principles Provides all the information about simulated particles Deals with low pressures

PIC/MCC

Real Plasma Particles Replaced by Superparticles

Each superparticle represents W real particles. W is weight.



Poisson's equation (r,z)

Solved by means of Cyclic reduction method. Swartztrauber, 1974 The potential in the discharge – superposition:

 $\phi = \phi_{P} + V_{d}\phi_{L}$

 ϕ_P - solution of Poissons eq. with zero BC ϕ_L - solution of Laplass eq. with 1V BC on the cathode V_d - Cathode potential, as a solution of external circuit

External circuit Vahedi and DiPeso, 1996





Heat Transfer

Heat conduction equation:

$$\Delta T = -\frac{1}{k} \sum_{coll} P$$

Power imput:

$$P = \frac{m_{Ar}W_n}{V\Delta t_n} \left[\sum_{k} \frac{v_k^{'2} - v_k^2}{2} - \sum_{k} \frac{v_k^2}{2} + \sum_{k} \frac{v_k^{'2}}{2} \right]$$

Diffusion Transport of Cu Atoms

Diffusion equation: $D_{Cu}\Delta n_{Cu} = r_{loss}(r,z) - r_{prod}(r,z)$

 $r_{prod} = t$ hermalization rate Cu^{f}

 r_{loss} = rate Penning ionization + rate electron impact ionization + rate charge exchange between Ar^+ and Cu

Boundary condition:

 $n_{wall} = 0$

Production and loss of Arm

Production processes:

 $Ar + e^{-} \rightarrow Ar^{m} + e^{-}$ $Ar + Ar^{+} \rightarrow Ar^{m} + Ar^{+}$ $Ar + Ar^{f} \rightarrow Ar^{m} + Ar^{f}$ $Ar^{+} + e^{-} \rightarrow Ar^{m} + hv$

Loss processes

 $Ar^{m} + e^{-} \rightarrow Ar^{+} + 2e^{-}$ $Ar^{m} + e^{-} \rightarrow Ar^{*} + e^{-}$ $Ar^{m} + Ar^{m} \rightarrow Ar^{+} + Ar + e^{-}$ $Ar^{m} + e^{-} \rightarrow Ar^{*} + e^{-}$ $Ar^{m} + Cu \rightarrow Ar + Cu^{+} + e^{-}$ $Ar^{m} + Ar \rightarrow Ar + Ar$

Sputtering yield

Sputtering yield:
$$Y(\varepsilon_i) = 0.42 \frac{\alpha Q K_s s_n(\varepsilon_i)}{U_s (1+0.35 U_s s_e(\varepsilon_i))} \left[1 - \left(\frac{E_{th}}{E_{th}} \right)^{1/2} \right]^{2.8}$$

Initial Energy:

$$E_{Cu_{init}} = \frac{\sqrt{RN}}{\left(1 - \sqrt{RN}\right)} U_s$$

Angular distribution:

Matsunami et al, 1984

 $\theta = \frac{1}{2}\arccos\left(1 - 2RN\right)$

RN - random number RN∈[0,1]

E - incident ion/atom energy Us - target sublimation energy $e^- \rightarrow Ar$ collisions:

Ionization: Opal, 1971

$$\varepsilon_{ejected} = B(\varepsilon') \tan \left[\frac{\varepsilon' - \Delta \varepsilon_{ionization}}{2B(\varepsilon')} \right]$$

$$\varepsilon_{primary} = \varepsilon' - \Delta \varepsilon_{ionization} - \varepsilon_{ejected}$$

Scattering:
$$\mathcal{E}'' = \mathcal{E}' \left(1 - \frac{2m_{e^-}}{M_{Ar^-}} (1 - \cos \chi) \right)$$

Excitation: $\mathcal{E}'' = \mathcal{E}' - \Delta \mathcal{E}_{excitation}$

Scattering angle: Ochrymovskii, 2002

$$\chi = \arccos\left(1 - 2\frac{RN}{1 + 8E(1 - RN)}\right)$$
$$E = \varepsilon \int E_{n}$$

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Dimensions of the Modeled System



Calculated Electric Potential



- Formation of a negative space charge region
- Strongly and weakly magnetized region
- Strong radial dependence
- Thin sheath $\approx 1 \text{ mm}$

Calculated Axial Electric Field, E_z



Calculated Electron Density and Ar Ionization Rate



Very well confined plasma Maximum – where B_r is maximal

Calculated Quasi-local EEDF and IEDF



Essentially Maxwellian distribution T_e = 14.2 eV Severely non Maxwellian distribution T_i not defined





Calculated Cu⁺ Density and Ar⁺ Density



 $\frac{n_{Cu^+}}{n_{Ar^+}} \approx 10^{-2}$

Ar Gas Temperature Distribution at 5 mTorr





Main source: Ar^f → Ar^f elastic collisions More significant contribution by Cu and Ar⁺

Relative Contribution of Ar⁺, Ar and Cu⁺ to the Sputtering of the Target









Electron Recapture at the Cathode



Electron Recapture at the Cathode: Influence upon the Discharge



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$$N_{ri=1} / N_{ri=0} = 2.8$$

Electron Recapture at the Cathode: Influence upon the Discharge



 $\begin{array}{c} 0.08 \\ 0.06 \\ 0.04 \\ 0.04 \\ 0 \\ 0.02 \\ 0.02 \\ 0.02 \\ 0.02 \\ 0.02 \\ 0.02 \\ 0.04 \\ 0 \\ 0 \\ 0.02 \\ 0.04 \\ 0 \\ 0.02 \\ 0.04 \\ 0.06 \\ 0.8 \\ 1 \\ \text{RC} \\ \end{array}$

Changes conductivity

SEEC must be modified

Remedy: fitting parameter (experimental data) probabilistic treatment (Furman and Pivi, 2002)

Influence of the Magnetic field p = 30 mTorr, r = 18.5 mm

